

# Work Order ID 96505

Monday, February 11, 2013 2:45:40 PM

**\*96505\***

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Item ID: D2652 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Bushing  
 Start Date: 1/29/2013 Start Qty: 32.00 **\*32\*** Cust Item ID:  
 Required Date: 1/30/2013 Req'd Qty: 32.00 **\*32\*** Customer: CU-DAR001  
 Reference: RMA RA111469 - RETURN

Approvals: Process Plan: ME Date: 3-2-11 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2652	Rev A								

100 0.00  
**\*100\***  
 QC Memo 0.00  
 Quality Control INSPECT RA111469 D2652 X 32 B#91227  
 PARTS ARE GOOD  
 ID AND STOCK UNDER NEW BATCH NUMBER

DAS  
16  
13/2/14

110 Identify as per dwg & Stock Location: 8014 0.00  
**\*110\***  
 Packaging Memo 0.00  
 Packaging

324 80  
13-2-14

120 QC21- Final Inspection - Work Order Release 0.00  
**\*120\***  
 QC Memo 0.00  
 Quality Control

13/2/13  
 MJS 13-02-12

# Picklist Print

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Work Order ID: 96505

Parent Item: D2652

Parent Item Name: Bushing

Start Date: 1/29/2013

Required Date: 1/30/2013

Start Qty: 32.00

Required Qty: 32.00

Comments: IPP Rev:B02.06.13Now machined in house.NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2652 Bushing		Manufactured	No				Each	942.0000		32			

Location

Loc Qty

Loc Code

FG	44	
31985	44	
ST014	898	
83251	7	
88503	10	
93373	200	
93374	200	
93934	1	
95146	72	
95147	203	
96451	205	

32  
X 91227  
MF  
13-2-11

# RA 111469

Received @ Dart January 22<sup>nd</sup>, 2013  
Inspected @ Dart January 24<sup>th</sup>, 2013

Customer: HELIQUEST AVIATION  
Customer Contact: ALAN SHEWCHENKO  
Shipped from: STURGEON COUNTY AB, CA

## Instructions for RA 111469 Multiple parts returned

- D2665-2 B23785 qty x1
  - Scrap! Not at current drawing rev. need work order
- D2666-1 B21101 qty x1
  - Scrap! Not at current drawing rev. need work order
- D2666-2 B22223 qty x1
  - Scrap! Not at current drawing rev. need work order
- D2665-1 B24202 qty x1
  - Scrap! Not at current drawing rev. need work order
- D2652 B91227 qty x32
  - Return to stock under new BATCH #. Need new work order #
- AN3-41A M123355 qty x16
  - Return to stock under new BATCH #. Need new work order #

*original*

Time Estimate = 2 HOURS

Departments Required: QC (scraping) & Stores (restocking)

Pictures Attached = NO

QTY INSPECTED = SEE ABOVE

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**